

**Evaluation of 15m cycles
on
Paks NPP VVER-440 units**

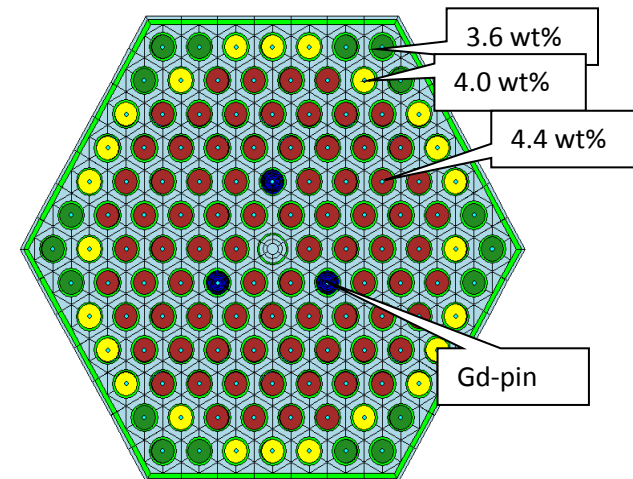
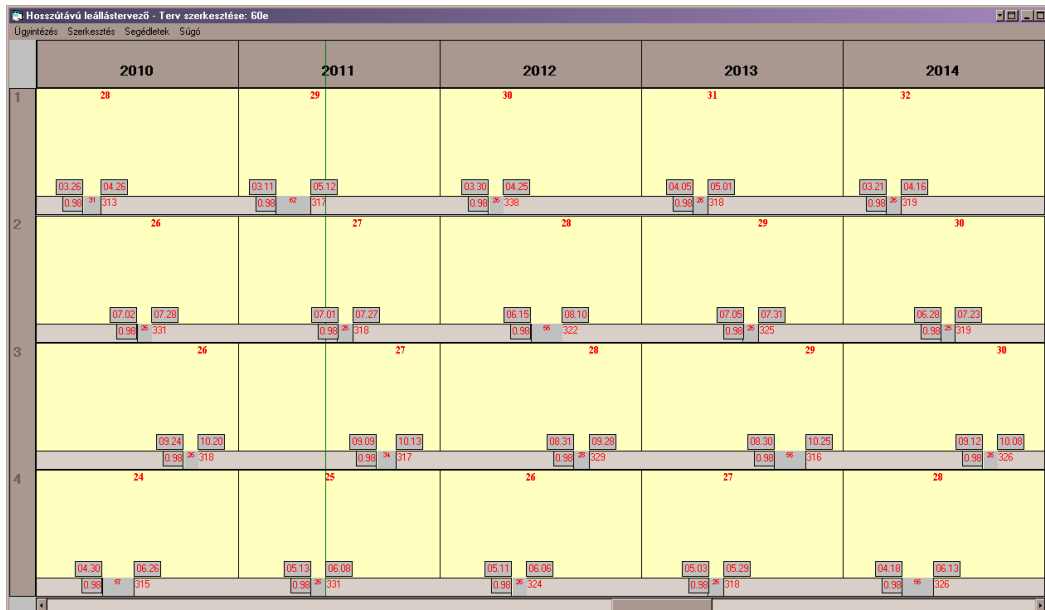
Imre NEMES
MVM Paks NPP

Paks history : power uprate and new fuel

Power uprate of Units to 1485 MWth (108%) : 2006-2009

Introduction of higher enriched (4.2%) fuel with Gd BP : 2009-
Up to 2014 :

Annual cycles, outages in summer period



End of 2010 :

How to continue

Investigation of new possibilities for Paks NPP application :

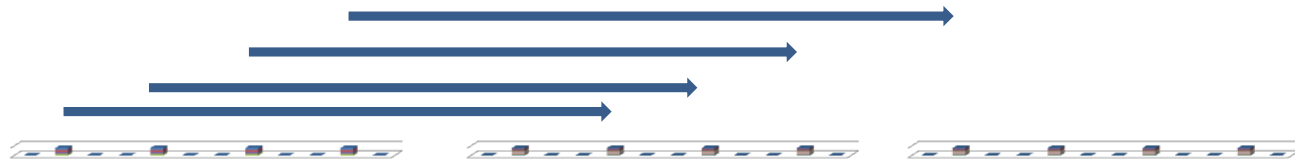
- Enrichment close to 5%
- Shroudless geometry
- Longer (18m) fuel cycles

Results :

- Not really proper way of 18m cycles
- 15m cycles are clearly manageable

Also end of 2010 : idea how to operate Paks with 15 cycle

Outages :
february, may, august, november



0.

1.

2.

3.

4.

5.



1,4,2,3

-,1,**4**,2

3,-,**1**,4

2,3,-,1

4,2,**3**,-

1,4,2,3

1st half of 2011

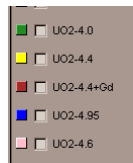
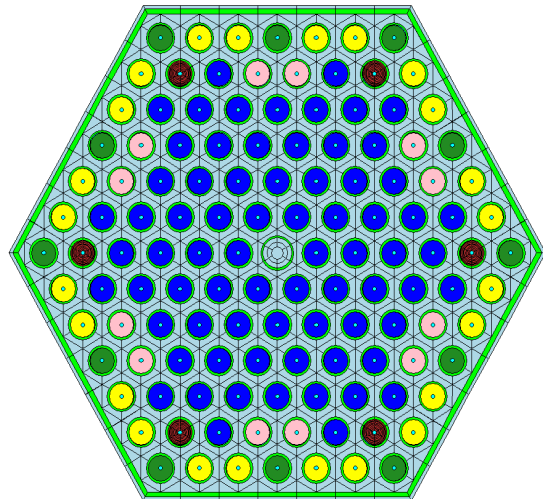
- 1st proposal for fuel specification : U and Gd enrichment pattern
- Equilibrium cycle calculations

Then :

- Meeting and consultations with MTA EK
- Meeting and consultation with TVEL and usual subcontractors (MSZ, Kurchatov Inst. Etc) :
new standpoints : applicable enrichments are defined

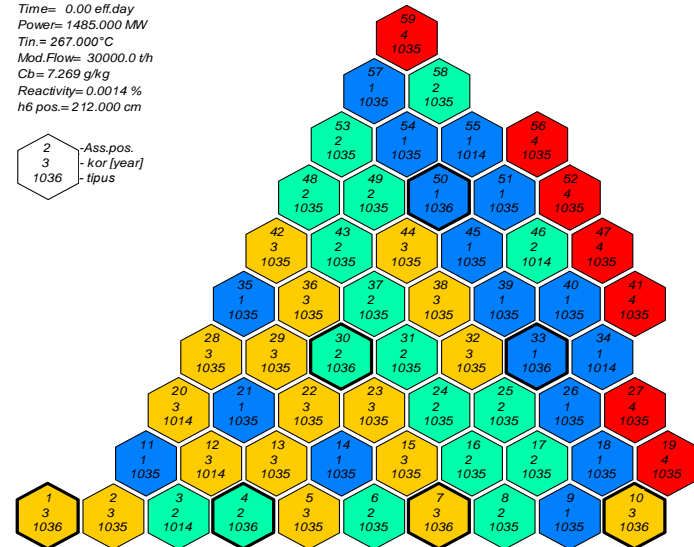
2nd half of 2011

- Fuel specification (U and Gd enrichment pattern) is modified
- Equilibrium and transient cycles are planned
- Fuel specification (U and Gd enrichment pattern) is accepted by Russian supplier



Time= 0.00 eff.day
Power= 1485.000 MW
Tin.= 267.000 °C
Mod.Flow= 30000.0 t/h
Cb= 7.269 g/kg
Reactivity= 0.0014 %
h6 pos.= 212.000 cm

2 - Ass.pos.
3 - kor [year]
1036 - tipus



code info: /4/36/102max/c/0/-/

2012-13

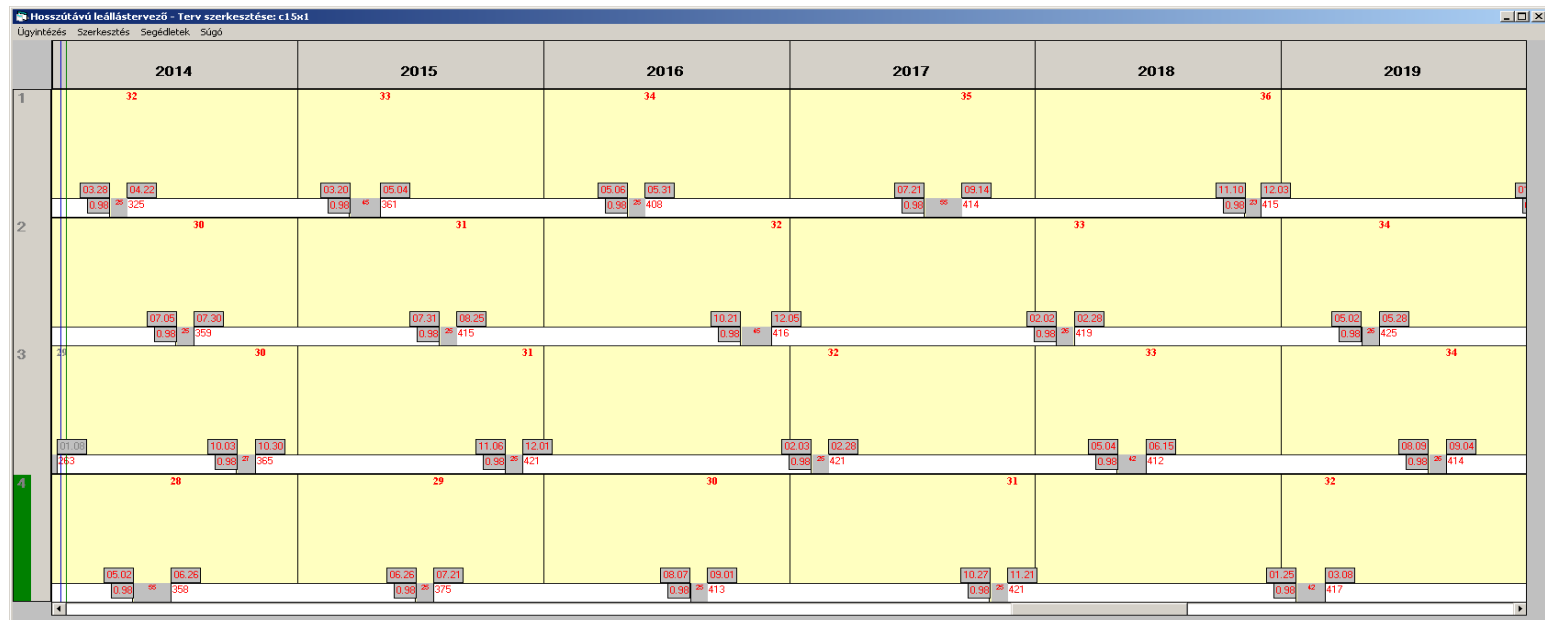
- Contracts with MTA EK and TVEL + some others) (1st half of 2012)
- Safety analysis calculations :
 - Transport and storage
 - Normal operation , AOO and PA cases (Fuel relevants, selected)
 - Fuel behaviour analysis
 - Possible enviromental effects

2014

- Consequences from SA are collected
- (Fuel) licencing material is prepared (fuel part of licensing) with proposals to changes in technical specification
 - Pin power and burnup limits
 - Boron efficiency
 - Burnup credit in spent fuel pond
- (Fuel) licensing started, test program on Unit 3 with 12 pcs. of 4.7% enriched assemblies

In the meantime...

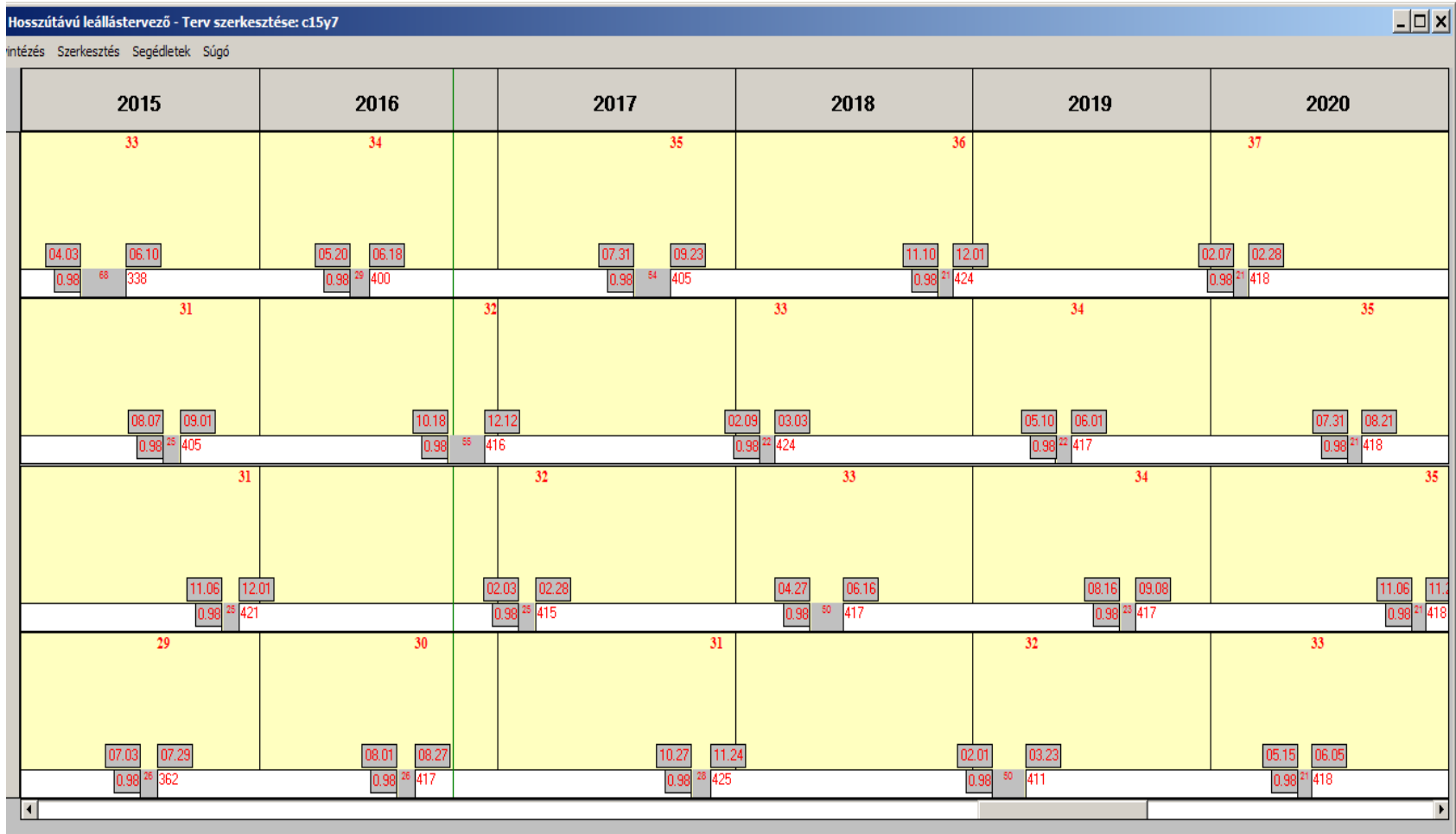
- C15 project established in June 2013 for the coordination of transient and non-fuel related licensing
- Non-fuel related
 - Longer operation period of equipments
 - Maintenance and supervision cycle of equipments
 - Fuel and non-fuel related tasks are harmonised, transient plan is prepared



2015

- New fuel test program is evaluated
- (Fuel related) final licence is received
- Unit 2 is loaded with reload quantity of new fuel
- Unit 2 Cycle 31 is started and operated successfully, $P=100\%$, $T_{eff} > 400$ fpd
- Unit 3 Cycle 31 is started and operated successfully, $P=100\%$, $T_{eff} > 420$ fpd

End of 2016



- All units operates in long cycle
- Transition was completely successful

Benefits

- ❑ +2 % more power generation
- ❑ Decreased maintenance cost
 - Reduced number of spent fuel
 - Significantly reduced amount of radwaste
 - Much lower collective dose rate
 - Reduced number of transients on main equipments – longer lifetime

Plans to improve fuel and fuel strategy

Today : 102 fresh fuel / cycle

	1st cycle (14m)	2nd cycle (28m)	3rd cycle (42m)	4th cycle (56m)
4.7 W	90	90	90	42
4.7 F	12	13	12	
4.2 W	12	12	12	

What we are thinking about (SLIM fuel) :

2nd generation fuel with slim pins and solid pellet

pellet outer diam., mm	hole in pellet , mm	pin outer diam., mm	clad thickness , mm	assembly shroud thickness, mm	pin pitch, mm	Assembly U-weight (kg)
7.6	0	8.9	0.575	1.5	1.23	129.5

15m cycles with SLIM fuel

90 fresh assemblies / cycle

	1st cycle (14m)	2nd cycle (28m)	3rd cycle (42m)	4th cycle (56m)
Highly enriched W	78	78	78	78
Highly enriched F	12	13	12	

96 fresh assemblies / cycle

	1st cycle (14m)	2nd cycle (28m)	3rd cycle (42m)	4th cycle (56m)
Higher enriched W	60	60	60	60
Follower	12	13	12	
Lower enriched W	24	24	24	

Thank You for
invitation
and
attention !

